

UNITED STATES PATENT AND TRADEMARK OFFICE  
**CERTIFICATE OF CORRECTION**

PATENT NO. : 7,028,404 B1  
DATED : April 18, 2006  
INVENTOR(S) : Jason A. Poirier and Richard A. Marando

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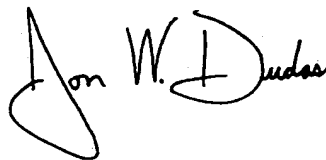
It is certified that error appears in the above-identified patent and that said Letters Patent is hereby corrected as shown below:

Column 8,

Line 48, after "workpiece" insert -- or from the lower end of the workpiece --.

Signed and Sealed this

Thirteenth Day of June, 2006

A handwritten signature in black ink, appearing to read "Jon W. Dudas". The signature is stylized with a large, looped initial "J" and a cursive "Dudas".

JON W. DUDAS  
*Director of the United States Patent and Trademark Office*